

Front Door Window Regulator and Motor - Vehicles With: Front Power Windows

Base Part Number: Base Part Number: 1523200

Removal

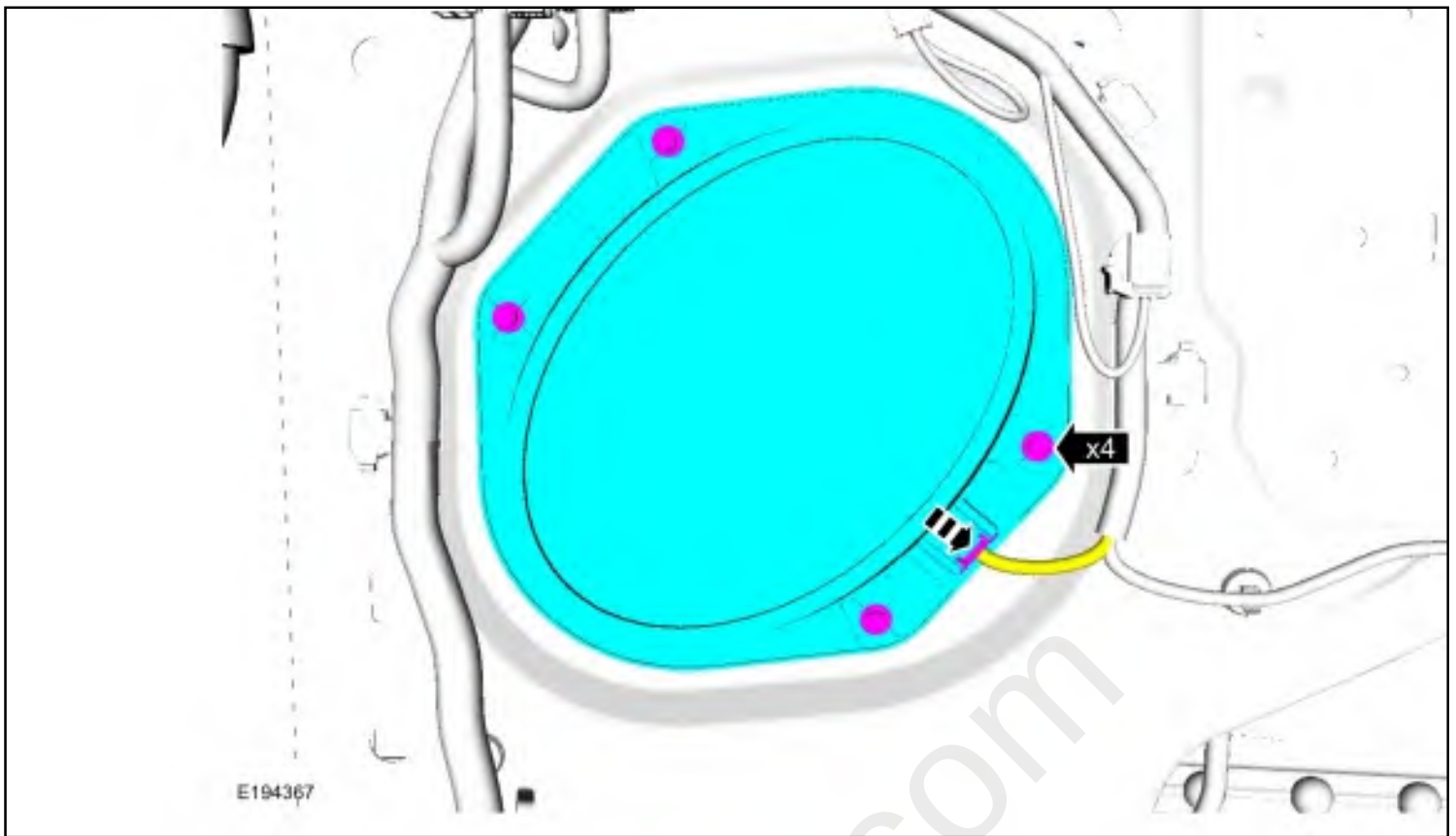
NOTE: LH side shown, RH side similar.

NOTE: Removal steps in this procedure may contain installation details.

1. Remove the front door window control switch.
Refer to: [Front Door Window Control Switch - Vehicles With: Front Power Windows](#) (501-11 Glass, Frames and Mechanisms, Removal and Installation).
2. Remove the watershield.



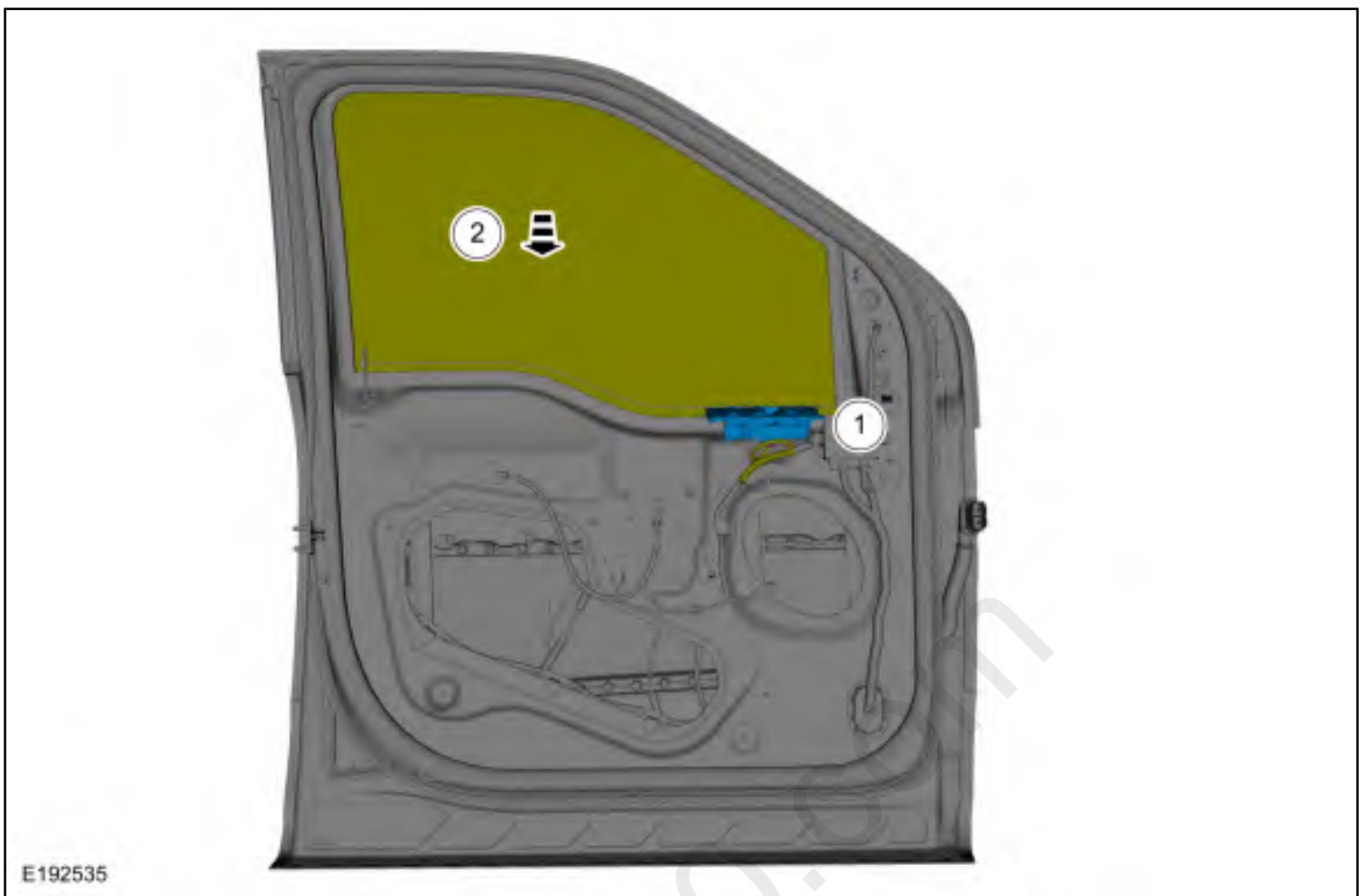
3. Remove the front door speaker.
Torque: 13 lb.in (1.5 Nm)



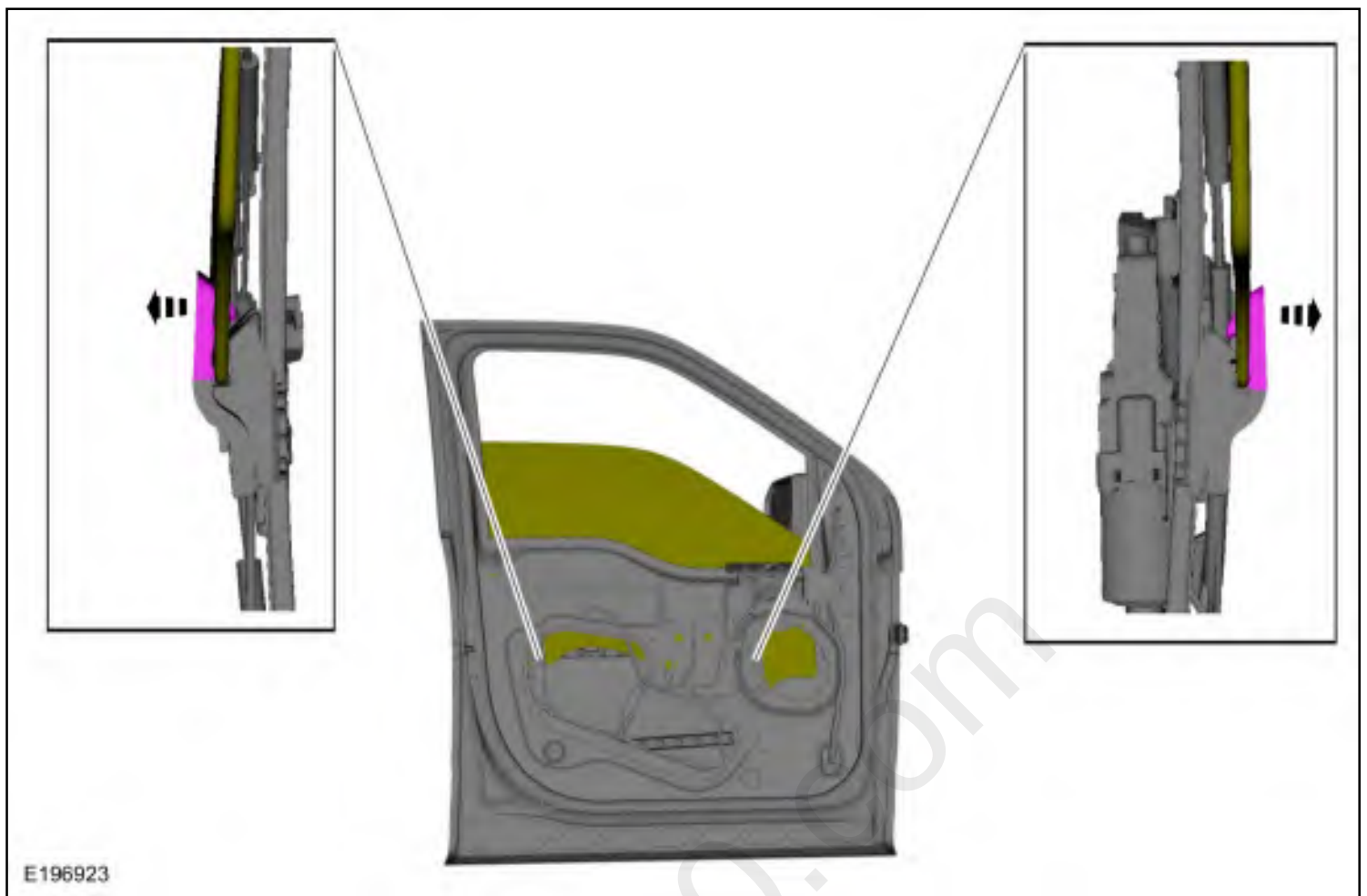
4. **NOTE:** For non-functional front door window regulators and motors with the window in the 40 mm open to full closed position, cut the front door window regulator cables to allow window movement.

Lower the front door window glass.

1. Connect the front door window control switch.
2. Lower the front door window glass.



5. Release the clips from front door window glass.



6. Raise the front door window glass and tape in place.
 1. Raise the front door window glass.
 2. Tape the front door window glass in place.



7. Remove the front door window regulator nut covers.



8. Remove the front door window regulator bolts and nuts.
Torque: 93 lb.in (10.5 Nm)



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9. Remove the front door window regulator and motor.

1. Disconnect the front door window motor electrical connector.
2. Remove the front door window regulator and motor.



Installation

1. To install, reverse the removal procedure.
2. Carry out the power door window initialization.
Refer to: [Power Door Window Initialization](#) (501-11 Glass, Frames and Mechanisms, General Procedures).